

Process Sheet

Dart Aerospace Ltd.

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HI-STEP LEG ASSEMBLY
Job Number : 30813	
Estimate Number : 10355	
P.O. Number : <i>N/A</i>	Part Number : D2582
This Issue : 25/04/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2582 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 22/02/2007 Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 29922	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 06/02/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:F Removed Manufacturing 05-11-07 JLM	
Est Rev:G Added part # to Sub 06-08-10 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	30813A	SPACER
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Comment: Sub-Component SPACER

D2280 B *27756A x 4mx, B 28791A x 4mx, B 21869A x 1mx, B 32070 x 14mx -*

2.0	30813B	STEP LEG
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Comment: Sub-Component STEP LEG

D2278 B *28791B x 20mx -*

3.0	30813C	STEP SPACER
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Comment: Sub-Component STEP SPACER

D2322 B *29922 x 10mx -*

4.0	30813D	STEP SPACER
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Comment: Sub-Component STEP SPACER

D2279 B *29922 B 22585 x 10mx -*

5.0	MS20470AD44	Rivet, Universal Head
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Comment: Qty : 22.0000 Each(s)/Unit Total : 220.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
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22 MS20470AD4-4	Rivet	<i>m104214 -</i>
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MF 07-05-03

Date: Wednesday, 25/04/2007 2:09:48 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 30813

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet mic 2455-

MF 07-05-03

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

MF 07-05-03 (10)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/03 (10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA 22

SE 07-05-03 10

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/05/04

Job Completion



U 07-05-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries